

The logo consists of a red, multi-pointed starburst shape. Inside the starburst, the text "Nuova C.U.M.E.T." is written in white, with "Nuova" in a smaller font above "C.U.M.E.T.". Below "C.U.M.E.T.", the words "PRECISION CUTTING TOOLS" are written in a smaller, all-caps font.

Nuova
C.U.M.E.T.
PRECISION CUTTING TOOLS

A solid red triangle pointing downwards, positioned between the close-up of the drill bit and the main title text.

AluCut

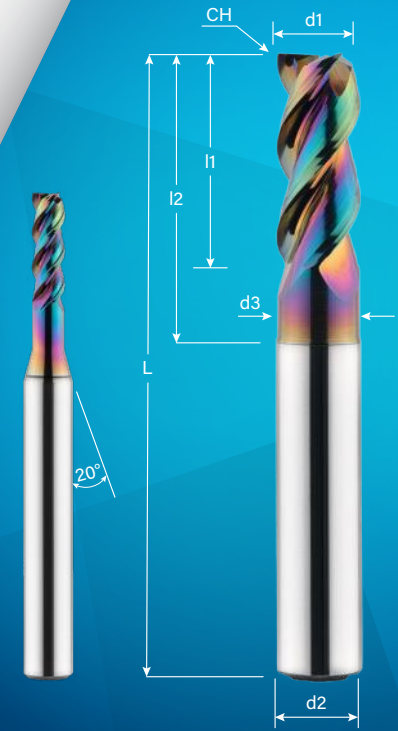
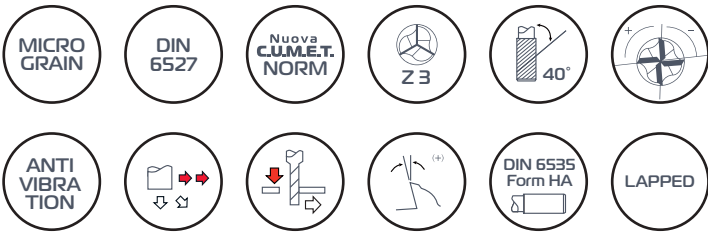
ALL *COLORS*
OF THE
MILLING

SOLID CARBIDE

HIGH PERFORMANCE

END MILL

- IT Frese ad alte prestazioni in metallo duro integrale
- DE VHM - schaftfräser Hochleistungsfräser
- FR Fraise à Piercer en carbure a bout plat pour Haute performance
- RU Фреза Высокая производительность
- CS Sk rychloposuvová rohová fréza s možností vrtání



Material	Al Long Chip	Al Short Chip	Al Pressofuso > 10% Si	PMMA Acrylic	PE-HD	PA 66	PEEK	PF 31	AFK Aramide	PVDF GF20	POM GF25	PA 66 GF30	PEEK GF30	PTFE CF25	PEEK CF30	Honey-comb Sandwich	Cu	CuZn	Oil lubrication	Minimal lubrication
VC (m/min)	480	440	400	200	160	200	150	130	-	180	160	150	130	160	-	300	160	200		
LONG SIZE	440	400	360	180	150	180	140	120	-	170	150	140	120	150	-	280	150	190		

CODE	d1h6 mm	d2h6 mm	CH mm	l1 mm	l2 mm	L mm	d3 mm	Z No.	Cutting Speed - Fz (mm/Tooth) ALU			
									a _p =1xD	a _p =1xD	a _p =0,5xD	a _p =1xD
Y306010050757	1	6	0,05	5	7	57	0,95	3	0,005-0,015			0,008-0,025
Y306015050757	1,5	6	0,05	5	7,5	57	1,44	3	0,005-0,015			0,008-0,025
Y306020040657	2	6	0,05	4	6	57	1,92	3	0,006-0,02			0,009-0,027
Y306020060857	2	6	0,05	6	8	57	1,92	3	0,006-0,02			0,009-0,027
Y306020810057	2	6	0,05	8	10	57	1,92	3	0,006-0,02			0,009-0,027
Y306025071057	2,5	6	0,1	7,5	10	57	2,42	3	0,006-0,02			0,009-0,027
Y306030091257	3	6	0,1	9	12	57	2,7	3	0,008-0,03			0,01-0,032
Y306030121457	3	6	0,1	12	14	57	2,7	3	0,008-0,03			0,01-0,032
Y306035070957	3,5	6	0,1	7,5	9	57	3,2	3	0,015-0,04			0,02-0,045
Y306040121557	4	6	0,1	12	15	57	3,7	3	0,015-0,04			0,02-0,045
Y306040082475	4	6	0,1	8	24	75	3,7	3	0,015-0,04			0,02-0,045
Y306050161857	5	6	0,1	16	18	57	4,7	3	0,015-0,045			0,02-0,05
Y306051030075	5	6	0,1	10	30	75	4,7	3	0,015-0,045			0,02-0,05
Y306061521057	6	6	0,2	15	21	57	5,7	3	0,025-0,05			0,03-0,06
Y306063136075	6	6	0,2	31	36	75	5,7	3	0,025-0,05			0,03-0,06
Y306063519063	6,35	6,35	0,2	19	-	63,5	-	3	0,025-0,05			0,03-0,06
Y306079331070	7,93	7,93	0,2	31,75	-	70	-	3	0,03-0,07			0,04-0,08
Y306082230070	8	8	0,2	25	30	70	7,7	3	0,03-0,07			0,04-0,08
Y306084150100	8	8	0,2	41	50	100	7,7	3	0,03-0,07			0,05-0,08
Y306095231072	9,52	9,52	0,2	31,75	-	72	-	3	0,04-0,08			0,05-0,09
Y306102533072	10	10	0,2	25	33	72	9,7	3	0,04-0,08			0,05-0,09
Y306105161110	10	10	0,2	51	61	110	9,7	3	0,04-0,08			0,05-0,09
Y306123040083	12	12	0,2	30	40	83	11,7	3	0,05-0,09			0,07-0,1
Y306125161110	12	12	0,2	51	61	110	11,7	3	0,05-0,09			0,07-0,1
Y306126171120	12	12	0,2	61	71	120	11,7	3	0,05-0,09			0,07-0,1
Y306127031076	12,7	12,7	0,2	31,78	-	76,2	-	3	0,05-0,09			0,07-0,1
Y306163545092	16	16	0,2	35	45	92	15,5	3	0,07-0,11			0,09-0,13
Y306165666120	16	16	0,2	56	66	120	15,5	3	0,07-0,11			0,09-0,13
Y306166581150	16	16	0,2	65	81	150	15,5	3	0,07-0,11			0,09-0,13
Y306204552104	20	20	0,2	45	52	104	19,5	3	0,09-0,14			0,12-0,16
Y306206676150	20	20	0,2	66	76	150	19,5	3	0,09-0,14			0,12-0,16

SOLID CARBIDE HIGH PERFORMANCE END MILL WITH INTERNAL COOLANT HOLES

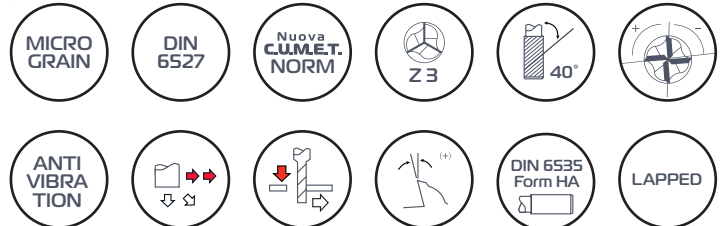
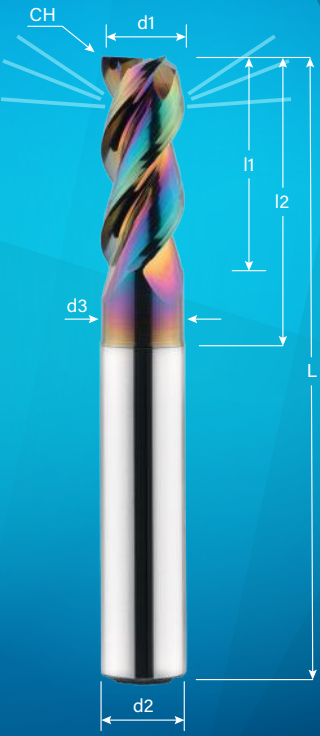
Frese ad alte prestazioni in metallo duro integrale con fori di refrigerazione IT

VHM - schaffräser Hochleistungsfräser mit Innenkühlung DE

Fraise à Piercer en carbure a bout plat pour Haute performance avec trous de refrigeration FR

Фреза высокая производительность охлаждающими отверстиями RU

Sk rychloposuvová rohová fréza s možností vrtání CS



Material	Al Long Chip	Al Short Chip	Al Pressofuso > 10% Si	PMMA Acrile	PE-HD	PA 66	PEEK	PF 31	AFK Aramide	PVDF GF20	POM GF25	PA 66 GF30	PEEK GF30	PTFE CF25	PEEK CF30	Honeycomb Sandwich	Cu	CuZn	Oil lubrication	Water lubrication
VC (m/min)	480	440	400	200	160	200	150	130	-	180	160	150	130	160	-	300	160	200		
LONG SIZE	440	400	360	180	150	180	140	120	-	170	150	140	120	150	-	280	150	190		

CODE	d1h6 mm	d2h6 mm	CH mm	l1 mm	l2 mm	L mm	d3 mm	Z No.	Cutting Speed - Fz (mm/Tooth) ALU		
									a _e =1xD	a _p =1xD	a _e =0,5xD a _p =1xD
Y306F061320057	6	6	0,2	13	20	57	5,7	3	0,025-0,05	0,03-0,06	
Y306F061042075	6	6	0,2	10	42	75	5,7	3	0,025-0,05	0,03-0,06	
Y306F063520100	6,35	6,35	0,2	20	42	100	6,05	3	0,025-0,05	0,03-0,06	
Y306F079420100	7,94	7,94	0,2	20	60	100	7,54	3	0,03-0,07	0,04-0,08	
Y306F082125063	8	8	0,2	21	25	63	7,7	3	0,03-0,07	0,04-0,08	
Y306F081562100	8	8	0,2	15	62	100	7,7	3	0,03-0,07	0,04-0,08	
Y306F095422100	9,54	9,54	0,2	22	60	100	9,24	3	0,04-0,08	0,05-0,09	
Y306F102230072	10	10	0,2	22	30	72	9,7	3	0,04-0,08	0,05-0,09	
Y306F101658100	10	10	0,2	16	58	100	9,7	3	0,04-0,08	0,05-0,09	
Y306F122636083	12	12	0,2	26	36	83	11,7	3	0,05-0,09	0,07-0,1	
Y306F122060100	12	12	0,2	20	60	100	11,7	3	0,05-0,09	0,07-0,1	
Y306F127020100	12,7	12,7	0,2	20	60	100	12,4	3	0,05-0,09	0,07-0,1	
Y306F163642092	16	16	0,2	36	42	92	15,5	3	0,07-0,11	0,09-0,13	
Y306F162592150	16	16	0,2	25	92	150	15,5	3	0,07-0,11	0,09-0,13	
Y306F204152104	20	20	0,2	41	52	104	19,5	3	0,09-0,14	0,12-0,16	
Y306F203210150	20	20	0,2	32	100	150	19,5	3	0,09-0,14	0,12-0,16	

ALWAYS READY TO MAKE
SPECIAL END MILLS ON-DEMAND
FOR YOUR BEST JOBS



MORE THAN
150.000 TOOLS READY
FOR DELIVERY
IN STOCK

Nuova C.U.M.E.T. SRL

📍 Via Torino, 502 Bis
10032 Brandizzo (TO)

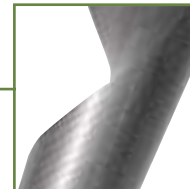
📞 **+39 011.917.95.14**
www.nuovacumet.it

Fresa monotagliante in metallo duro integrale

Solid carbide one-tooth end mill

VHM - Einzahn-Schaftfräser - Fraise carbure, 1 lèvre

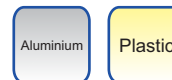
Фреза концевая твердосплавная с одним зубом - Sk jednozubé frézy



CODE	*d1 mm	d2h6 mm	l1 mm	L mm	Z no.
100.010	1	2	5	40	1
100.010.1	1	3	5	40	1
100.015	1.5	3	6	40	1
100.020	2	2	10	40	1
100.020.1	2	3	10	40	1
100.030	3	3	10	40	1
100.030.1	3	6	12	50	1
100.040	4	4	15	50	1
100.040.1	4	6	15	50	1
100.050	5	5	15	50	1
100.060	6	6	20	50	1
100.080	8	8	22	60	1
100.100	10	10	25	70	1
100.120	12	12	35	75	1

→ Help 187

*d1 ≤ ø 6 h9
d1 ≤ ø12 f7



Fresa con fori in elica testa piana in metallo duro integrale

Solid carbide coolant feed flat nose end mill

VHM - Gesenkfräser mit Durchgewendelten Kühlkanälen - Fraise carbure à trous de refrigeration à bout plat

Фреза концевая твердосплавная с подачей СОЖ - Sk rohová fréza s chlazením všch zubů



CODE	*d1 mm	d2h6 mm	l1 mm	L mm	Z no.
210.060	6	6	20	50	2
210.080	8	8	22	60	2
210.100	10	10	25	70	2
210.120	12	12	27	75	2
210.160	16	16	30	85	2
210.200	20	20	40	100	2

→ Help 198

*d1 ≤ ø 6 h9
d1 ≤ ø20 f7



Fresa con fori in elica testa piana in metallo duro integrale

Solid carbide coolant feed flat nose end mill

VHM - Gesenkräuser mit Durchgewendelten Kühlkanälen - Fraise carbure à trous de refrigeration à bout plat
Фреза концевая твердосплавная с подачей СОЖ - Sk rohová fréza s chlazením všech zubů



CODE	d1h7 mm	d2h6 mm	l1 mm	L mm	Z no.
750.060	6	6	20	50	2
750.080	8	8	25	60	2
75008100	8	8	40	100	2
75008100.1	8	8	60	100	2
750.100	10	10	25	70	2
75010100	10	10	50	100	2
75010150	10	10	75	150	2
750.120	12	12	30	75	2
75012100	12	12	50	100	2
75012150	12	12	75	150	2
75014150	14	14	75	150	2
75014160	14	14	100	160	2
750.160	16	16	30	85	2
75016100	16	16	50	100	2
75018150	18	18	65	150	2
75018150.1	18	18	75	150	2
750.200	20	20	40	100	2
75020150	20	20	65	150	2

→ Help 187

*d1 ≤ ø 6 h9
d1 ≤ ø20 f7



Aluminium
<6% Si

Plastic

MICRO
GRAIN

Nuova
CUMET
NORM

DIN 6535
Form HA



HSC



Z 2

UNCOATED

Fresa testa piana in metallo duro integrale

Solid carbide flat nose end mill

VHM - Gesenkräser - Fraise carbure à bout plat

Фреза концевая твердосплавная с плоским торцом - Sk rohová fréza

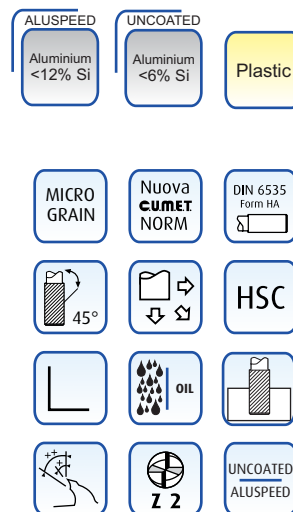
LOW SPEED



Code UNCOATED	Code ALUSPEED	*d1 mm	d2h6 mm	l1 mm	L mm	Z no.
700.010	700T.010	1	4	2	50	2
700.020	700T.020	2	6	6	50	2
700.030	700T.030	3	6	10	50	2
700.040	700T.040	4	6	15	50	2
70004060	700T04060	4	6	25	60	2
700.050	700T.050	5	6	20	50	2
70005060	700T05060	5	6	30	60	2
700.060	700T.060	6	6	20	50	2
70006100	700T06100	6	6	40	100	2
700.080	700T.080	8	8	25	60	2
70008100	700T08100	8	8	40	100	2
70008100.1	700T08100.1	8	8	60	100	2
700.100	700T.100	10	10	25	70	2
70010100	700T10100	10	10	50	100	2
70010150	700T10150	10	10	75	150	2
700.120	700T.120	12	12	30	75	2
70012100	700T12100	12	12	50	100	2
70012150	700T12150	12	12	75	150	2
700.140	700T.140	14	14	30	85	2
70014100	700T14100	14	14	50	100	2
70014150	700T14150	14	14	75	150	2
70014160	700T14160	14	14	100	160	2
700.160	700T.160	16	16	30	85	2
70016100	700T16100	16	16	50	100	2
70016150	700T16150	16	16	75	150	2
70016160	700T16160	16	16	100	160	2
700.180	700T.180	18	18	40	100	2
70018150	700T18150	18	18	65	150	2
70018150.1	700T18150.1	18	18	75	150	2
70018160	700T18160	18	18	100	160	2
700.200	700T.200	20	20	40	100	2
70020150	700T20150	20	20	65	150	2
70020150.1	700T20150.1	20	20	75	150	2
70020160	700T20160	20	20	100	160	2
700.250	700T.250	25	25	40	100	2
70025150	700T25150	25	25	65	150	2
70025150.1	700T25150.1	25	25	75	150	2
70025160	700T25160	25	25	100	160	2

→ Help 187

*d1 ≤ ø 6 h9
d1 ≤ ø25 h7



Fresa Alufast ad alto avanzamento testa piana in metallo duro itegrale

Alufast solid carbide high feed flat nose end mill

VHM-Alufast Gesenkräser - Fraise carbure Alufast à bout plat

Sk rohová fréza alufast

HIGH FEED

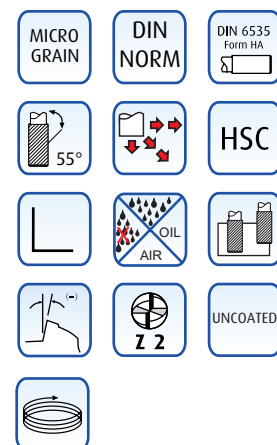


CODE	*d1 mm	d2h6 mm	l1 mm	L mm	Z no.
755.030	3	6	9	57	2
755.040	4	6	12	57	2
755.050	5	6	15	57	2
755.060	6	6	18	57	2
755.080	8	8	20	63	2
755.100	10	10	25	70	2
755.120	12	12	25	75	2
755.160	16	16	32	85	2
755.200	20	20	40	100	2

Aluminium

→ Help 187

*d1 ≤ ø 6 h9
d1 ≤ ø20 h7



Fresa testa torcia antivibrante ad alto avanzamento in metallo duro integrale

Solid carbide corner radius end mill high feed

VHM- Stirn RadiusFräser High feed - Fraise carbure avec rayon d'angle à Haute avancement

Sk vysokorychlostní fréza s rohovým rádiusem



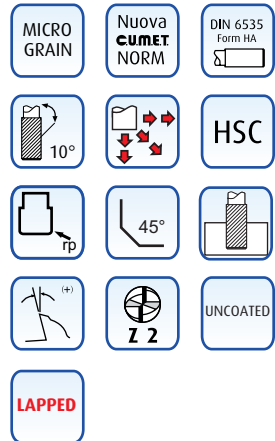
CODE	*d1 mm	d2h6 mm	rp-CH mm	l1 mm	l2 mm	L mm	d3 mm	Z no.
Y703.030	3	6	0.05x45°	3	10	60	5.8	2
Y703.030.03	3	6	0.3	3	10	60	2.9	2
Y703.040	4	6	0.05x45°	3	10	60	2.9	2
Y703.040.05	4	6	0.5	3	10	60	2.9	2
Y703.050.05	5	6	0.5	3	10	60	2.9	2
Y703.060	6	6	0.05x45°	6	18	60	5.8	2
Y703.060.05	6	6	0.5	6	18	60	5.8	2
Y703.060.1	6	6	1	6	18	60	5.8	2
Y703.060.15	6	6	1.5	6	18	60	5.8	2
Y703.080	8	8	0.05x45°	8	24	75	7.8	2
Y703.080.05	8	8	0.5	8	24	75	7.8	2
Y703.080.1	8	8	1	8	24	75	7.8	2
Y703.080.15	8	8	1.5	8	24	75	7.8	2
Y703.080.2	8	8	2	8	24	75	7.8	2
Y703.100	10	10	0.05x45°	10	30	80	9.7	2
Y703.100.05	10	10	0.5	10	30	80	9.7	2
Y703.100.1	10	10	1	10	30	80	9.7	2
Y703.100.15	10	10	1.5	10	30	80	9.7	2
Y703.100.2	10	10	2	10	30	80	9.7	2
Y703.120	12	12	0.05x45°	12	36	100	11.7	2
Y703.120.05	12	12	0.5	12	36	100	11.7	2
Y703.120.1	12	12	1	12	36	100	11.7	2
Y703.120.15	12	12	1.5	12	36	100	11.7	2
Y703.120.2	12	12	2	12	36	100	11.7	2
Y703.120.3	12	12	3	12	36	100	11.7	2
Y703.160	16	16	0.05x45°	16	50	100	15.5	2
Y703.160.05	16	16	0.5	16	50	100	15.5	2
Y703.160.1	16	16	1	16	50	100	15.5	2
Y703.160.15	16	16	1.5	16	50	100	15.5	2
Y703.160.2	16	16	2	16	50	100	15.5	2
Y703.160.3	16	16	4	16	50	100	15.5	2
Y703.200	20	20	0.05x45°	20	60	109	19.5	2
Y703.200.1	20	20	1	20	60	109	19.5	2
Y703.200.2	20	20	2	20	60	109	19.5	2

→ Help 188

*d1 ≤ ø 6 h9
d1 ≤ ø20 f7



AL Alloy



Fresa testa torica in metallo duro integrale

Solid carbide corner radius end mill

VHM - Gesenkräser mit Eckenradius - Fraise carbure avec rayon d'angle

Фреза концевая твердосплавная с угловым радиусом - Sk fréza s rohovým rádiusem



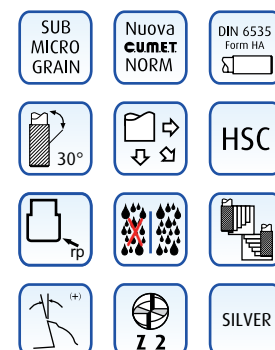
CODE	*d1 mm	d2h6 mm	rp mm	l1 mm	l2 mm	L mm	d3 mm	Z no.
Y700R.030.05	3	6	0.5	4	10	75	2.95	2
Y700R.040.1	4	6	1.0	5	13	75	3.95	2
Y700R.050.15	5	6	1.5	6	14	75	4.8	2
Y700R.060.15	6	6	1.5	8	30	100	5.8	2
Y700R.080.2	8	8	2.0	10	30	100	7.8	2
Y700R.100.25	10	10	2.5	12	35	100	9.7	2
Y700R.120.3	12	12	3.0	12	40	100	11.7	2
Y700R.160.4	16	16	4.0	16	50	100	15.5	2

→ Help 188-189

*d1 ≤ ø 6 h9
d1 ≤ ø20 f7



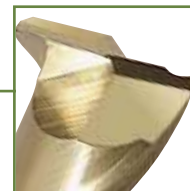
AL Alloy Plastic



Fresa testa torica in metallo duro integrale

Solid carbide corner radius end mill

VHM - Gesenkfräser mit Eckenradius - Fraise carbure avec rayon d'angle
Фреза концевая твердосплавная с угловым радиусом - Sk fréza s rohovým rádiusem



CODE	*d1 mm	d2h6 mm	rp mm	l1 mm	L mm	Z no.
730.030	3	6	0.2	10	50	2
730.040	4	6	0.2	15	50	2
730.050	5	6	0.2	20	50	2
730.060	6	6	0.2	20	50	2
730.080	8	8	0.3	25	60	2
730.100	10	10	0.3	25	70	2
730.120	12	12	0.3	30	75	2
730.140	14	14	0.5	30	85	2
730.160	16	16	0.5	30	85	2
730.200	20	20	0.5	40	100	2

→ Help 187

*d1 ≤ ø 6 h9
d1 ≤ ø20 f7



Aluminium
<12% Si

Plastic

MICRO
GRAIN

Nuova
CUMET
NORM

DIN 6535
Form HA

45°

HSC

rp

OIL

(+)

Z 2

ALU
SPEED

rp
± 0.01

Fresa testa sferica 3D in metallo duro integrale

Solid carbide 3D ball nose end mill

VHM - 3D Radiusfräser - Fraise carbure 3D hémisphérique
Фреза концевая твердосплавная полусферическая 3D - Sk 3D kulová fréza



Code UNCOATED	Code ALUSPEED	*d1 mm	d2h6 mm	l1 mm	L mm	Z no.
700SR.030	700SRT.030	3	6	10	75	2
700SR.040	700SRT.040	4	6	10	75	2
700SR.060	700SRT.060	6	6	15	100	2
700SR.080	700SRT.080	8	8	20	100	2
700SR.100	700SRT.100	10	10	25	100	2
700SR.120	700SRT.120	12	12	25	100	2
700SR.160	700SRT.160	16	16	30	100	2
700SR.200	700SRT.200	20	20	30	100	2

→ Help 190

*d1 ≤ ø 6 h9
d1 ≤ ø20 f7



ALUSPEED

UNCOATED

Aluminium
<12% Si

Aluminium
<6% Si

Plastic

MICRO
GRAIN

Nuova
CUMET
NORM

DIN 6535
Form HA

45°

HSC

U

OIL

(+)

Z 2

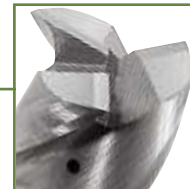
UNCOATED
ALUSPEED

R
± 0.01

Fresa con fori in elica in metallo duro integrale

Solid carbide coolant feed end mill

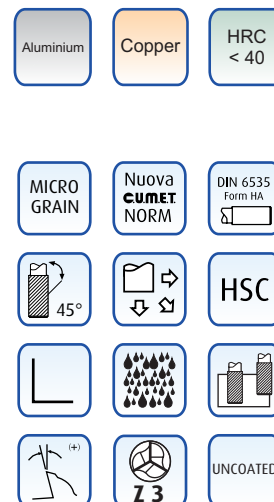
VHM - Schlichtfräser mit Durchgewendelten Kühlkanälen - Fraise carbure à trous de réfrigération
Фреза концевая твердосплавная с подачей СОЖ - Sk fréza s chlazením všech zubů



CODE	*d1 mm	d2h6 mm	l1 mm	L mm	Z no.
453.060	6	6	20	50	3
453.080	8	8	22	60	3
453.100	10	10	25	70	3
45310100	10	10	45	100	3
453.120	12	12	27	75	3
45312100	12	12	45	100	3
453.160	16	16	30	85	3
45316100	16	16	45	100	3
453.180	18	18	40	100	3
453.200	20	20	40	100	3
45320150	20	20	65	150	3

→ Help 195

*d1 ≤ ø 6 h9
d1 ≤ ø20 f7



Fresa testa piana in metallo duro integrale

Solid carbide flat nose end mill

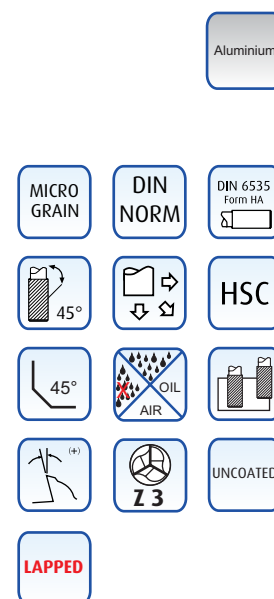
VHM - Gesenkräser - Fraise carbure à bout plat
Фреза концевая твердосплавная с плоским торцом - Sk rohová fréza



CODE	*d1 mm	d2h6 mm	CH mm	l1 mm	L mm	Z no.
456.030	3	6	0.05	10	57	3
456.040	4	6	0.05	15	57	3
456.050	5	6	0.05	18	57	3
456.060	6	6	0.05	20	57	3
456.080	8	8	0.05	25	63	3
456.100	10	10	0.05	25	70	3
456.120	12	12	0.05	30	83	3
456.160	16	16	0.05	32	92	3
456.200	20	20	0.05	38	100	3

→ Help 187

*d1 ≤ ø 6 h9
d1 ≤ ø20 f7

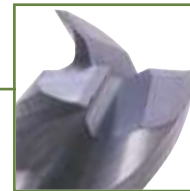


Fresa antivibrante a elica differenziata in metallo duro integrale

Solid carbide flat end mill differentiated helix anti-vibration

VHM-Schat fräser ungleiche drallwinkel - Fraise carbure à bout plat pour haut performance

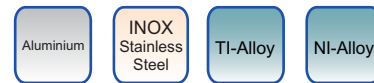
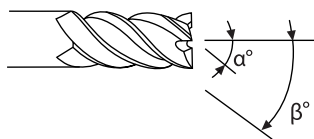
Фреза концевая твердосплавная с прямым зубом - Sk rohová fréza



CODE	*d1 mm	d2 mm	CH mm	l1 mm	L mm	Z no.
300V.030	3	6	0.2x45°	8	57	3
300V.040	4	6	0.2x45°	11	57	3
300V.050	5	6	0.2x45°	13	57	3
300V.060	6	6	0.2x45°	13	57	3
300V.080	8	8	0.3x45°	16	60	3
300V.100	10	10	0.3x45°	20	70	3
300V.120	12	12	0.3x45°	26	83	3
300V.160	16	16	0.3x45°	32	92	3
300V.200	20	20	0.3x45°	38	104	3

→ 187

*d1 ≤ ø 6 h9
d1 ≤ ø20 f7



Fresa testa torica per alta velocità in metallo duro integrale

Solid carbide corner radius end mill for high speed

VHM-stirn radius fräser für High Speed - Fraise carbure avec rayon angle pour haut vitesse

Фреза твердосплавная концевая с угловым радиусом для высокоскоростной обработки

Sk vysokorychlostní fréza s rohovým rádiusem



CODE	*d1 mm	d2h6 mm	rp mm	l1 mm	l2 mm	L mm	d3 mm	Z no.
756.060.1	6	6	1	7	20	75	5.5	3
756.080.1	8	8	1	9	26	75	7.5	3
756.100.15	10	10	1.5	11	31	80	9.5	3
756.100.25	10	10	2.5	11	31	80	9.5	3
756.120.15	12	12	1.5	13	37	100	11.5	3
756.120.25	12	12	2.5	13	37	100	11.5	3
756.160.2	16	16	2	17	43	100	15.5	3
756.160.25	16	16	2.5	17	43	100	15.5	3
756.200.2	20	20	2	21	53	100	19.5	3
756.200.25	20	20	2.5	21	53	100	19.5	3

→ Help 191

*d1 ≤ ø 6 h9
d1 ≤ ø20 f7

